

LANCED FIN TERMINOLOGY FOR ROBINSON FIN

RANGES

LANCE LENGTH: 0.031 TO 1.000

FIN HEIGHT: 0.036 to 0.750

MATERIAL THICKNESS: 0.002 to 0.020

FINS PER INCH: 4 to 40

FLOW LENGTH: 0.375 to 20.000

CUTOFF: ONLY RESTRAINED BY SHIPPING

MATERIAL TYPES: ALUMINUM, COPPER, BRASS

STAINLESS STEEL, STEEL

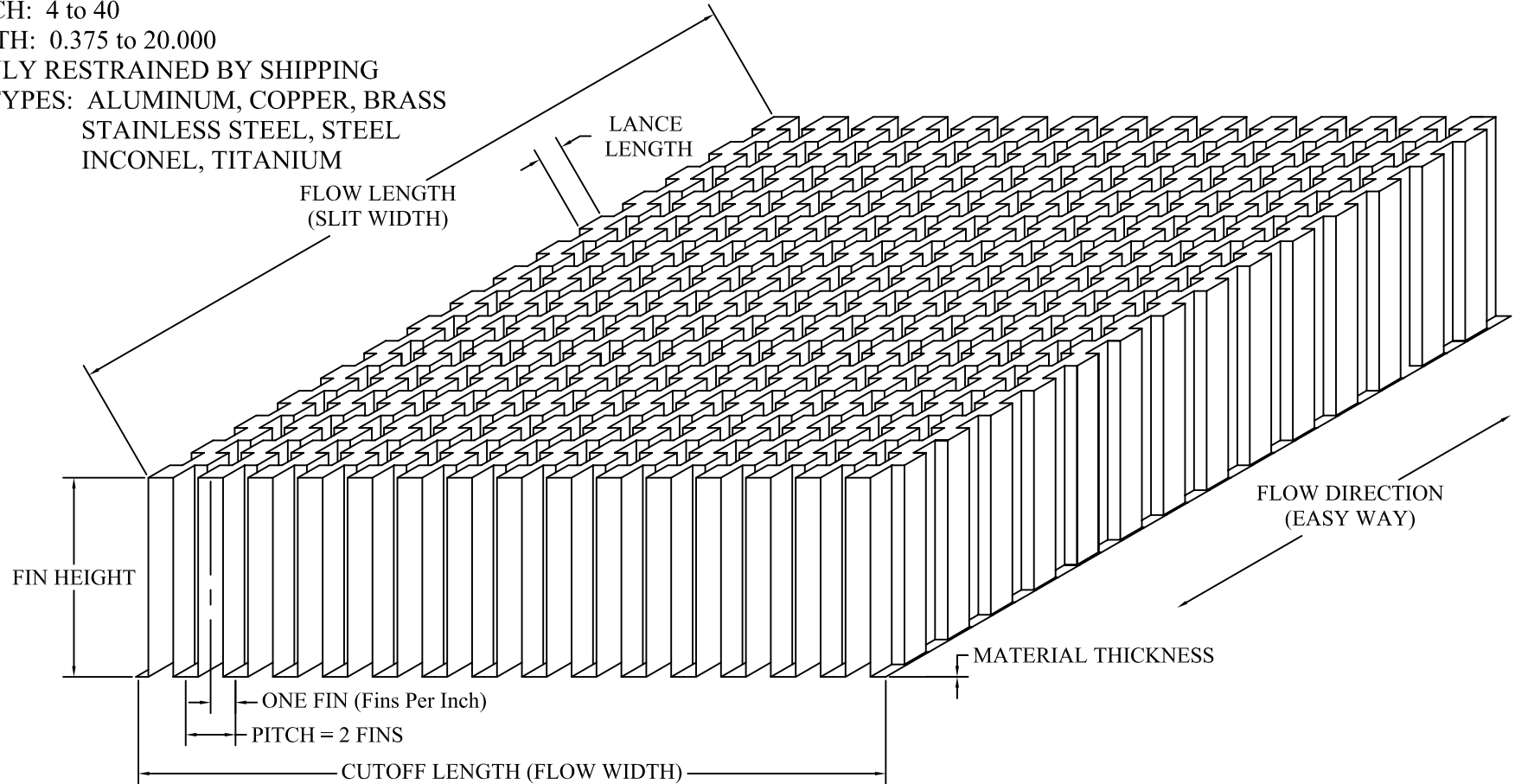
INCONEL, TITANIUM

CONFIGURATIONS

LANCED AND OFFSET (SHOWN)

RUFFLED/LANCED

LOUVERED



INFORMATION REQUIRED TO BUILD

FIN TYPE-

LANCE LENGTH-

MATERIAL TYPE-


MATERIAL THICKNESS-

FIN HEIGHT-

FPI-

FLOW LENGTH-

CUTOFF-

TOLERANCES (EXCEPT AS NOTED)			
DECIMAL ----	JOB NUMBER ----	SCALE NONE	DRAWN BY REBEKAH STIDHAM
FRACTIONAL ----	TITLE LANCED FIN STOCK DEFINITION		
ANGULAR ----	DATE 9/23/97	DRAWING NUMBER R600003	