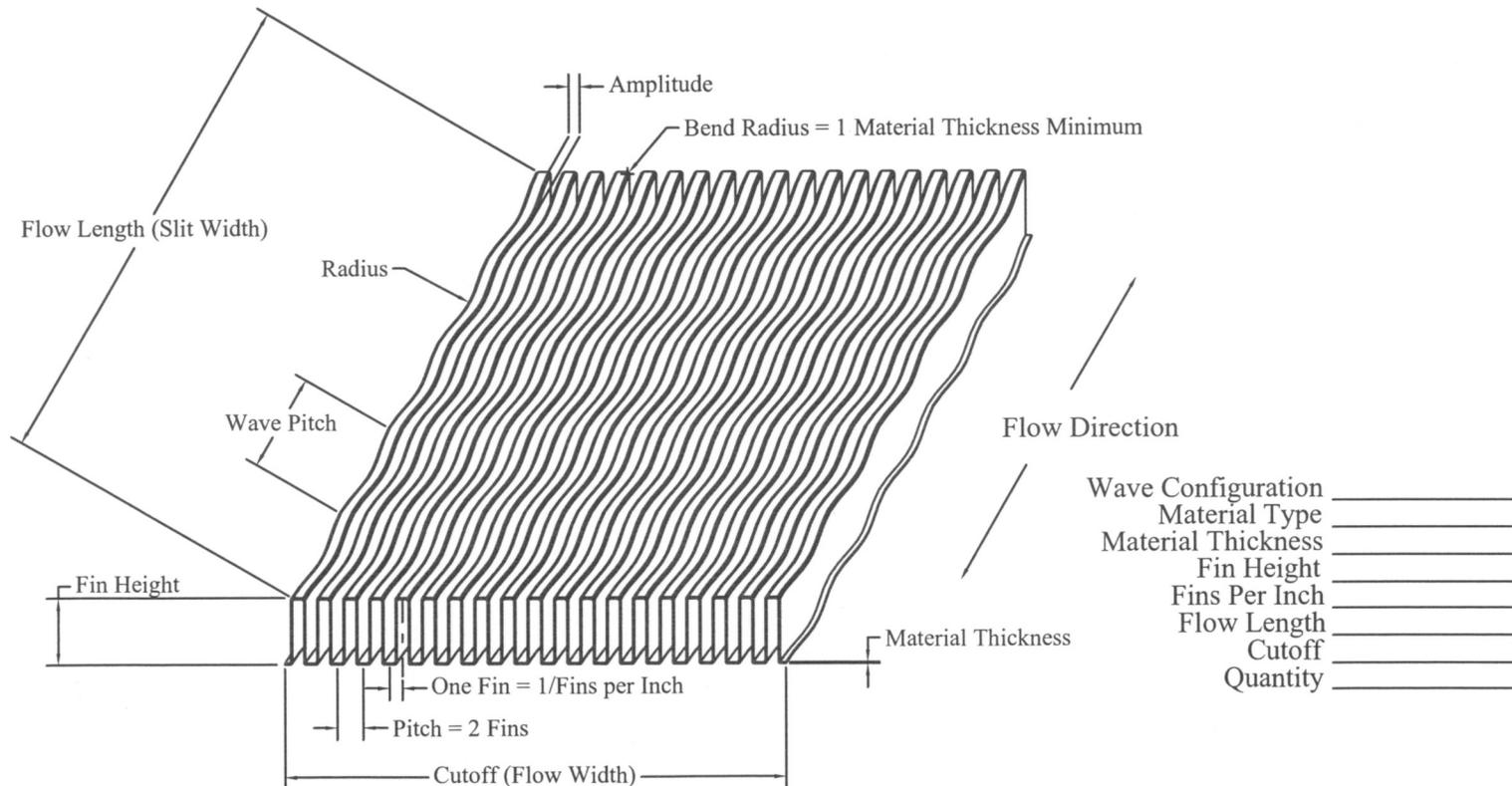


Standard Wave Configurations for the Flow Path (No Tooling Charge)

Ruffled
 Wave Pitch = 0.375"
 Amplitude = 0.050"
 Radius = 0.185"

Lazy Ruffled
 Wave Pitch = 1.000"
 Amplitude = 0.050"
 Radius = 1.262"

Herringbone
 Wave Pitch = 0.500"
 Amplitude = 0.075"
 Radius = 0.020"



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