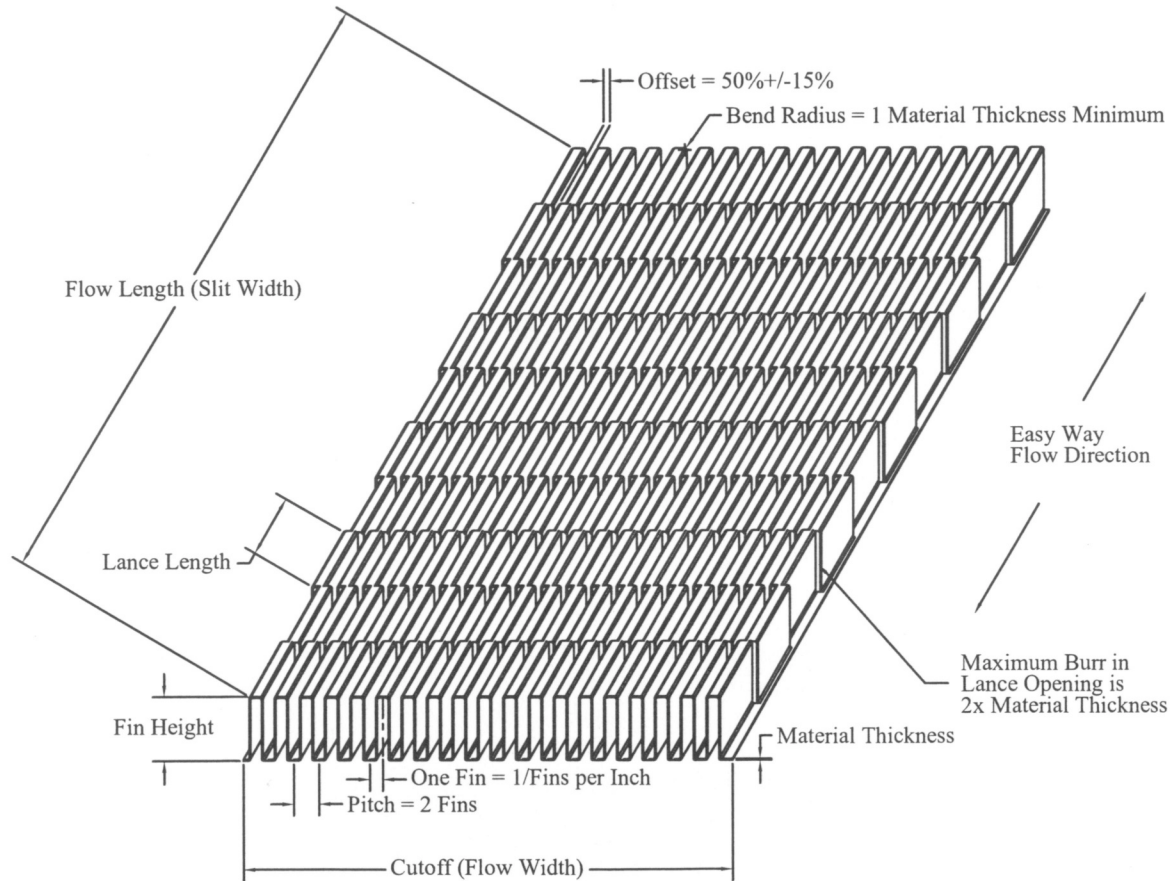Lance Length _____
Material Type _____
Material Thickness _____
Fin Height _____
Fins per Inch _____
Flow Length _____
Cutoff _____
Quantity _____

Offset = 50%+/-15%

Bend Radius = 1 Material Thickness Minimum

Flow Length (Slit Width)

Easy Way
Flow Direction

Lance Length

Maximum Burr in
Lance Opening is
2x Material Thickness

Fin Height

Material Thickness

One Fin = 1/Fins per Inch

Pitch = 2 Fins

Cutoff (Flow Width)

# Robinson Fin Machines, Inc.

Email: robinson@robfin.com

Phone: 419-674-4152